

# FLARING AND SWAGING



## FLARING (45°) & SWAGING TOOL

For 1/8" to 3/4" O.D. tubing.

**275-FS** Flares and swages. Converts quickly. Screw-type feed. Ideal for use in close quarters. Two bars included cover 9 sizes. Swivel-type swaging adapters and flaring cone are hardened steel, chrome finished for easy operation. Self-centering, slip-on forged steel yoke. Includes tool case. Wt. 3.5 lbs. Flares 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D. Includes 5 swage adapters for 7 tube sizes: 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" O.D.

- Replacement parts:** **278-FS-03X04X06** Adapter 3/16", 1/4", 3/8".  
**278-FS-05** Adapter 5/16".  
**278-FS-08** Adapter 1/2".  
**278-FS-10** Adapter 5/8".  
**278-FS-12** Adapter 3/4".  
**S38600** Flaring Cone.



275-FS

Outside Tube Diameter	(in.)	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Wall Thickness	(in.)	.020	.028	.035	.035	.035	.035	.035	.035	.035



275-FS

## 45° FLARING, DOUBLE FLARING & SWAGING TOOL

For 1/8" to 3/4" O.D. tubing.

**275-FSD** Same as 275-FS with the addition of 5 double flaring adapters (3/16", 1/4", 5/16", 3/8", 1/2" O.D.).

## 45° FLARING, SWAGING AND CUTTING KIT

For soft copper, aluminum, steel, stainless steel and brass tubing.

**275-FSC** Kit contains a TC-1000 tube cutter for 1/8" to 1-1/8" O.D. tubing and 275-FS 45° flaring and swaging tool. Includes tool case. Wt. 3.0 lbs.

**Flares:** 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D. tubing.

**Swages:** 3/16", 1/4", 5/16", 3/8", 1/2", 5/8" and 3/4" O.D. tubing.



275-FSC

## 45° DOUBLE FLARING, SWAGING AND CUTTING KIT

**275-FSCD** Kit contains 275-FS, TC-1000, and double flaring adapters for 3/16", 1/4", 5/16", 3/8" and 1/2" O.D. tubing. Includes tool case.